

Tongtai

ISO 9001 ISO 14001 CE
A Worldwide Tradition of Quality Products and Customer Service

Horizontal Grinding Center TMH - 400G

High ■Quality ■Precision ■Efficiency ■Economy



Tongtai Machine & Tool Co., Ltd.

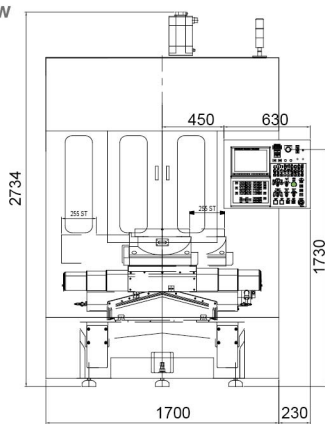
TMH-400G Standard Specifications

| Item | Specification | Unit | TMH-400G |
|---------|--|--------|----------------|
| Table | Table size (L×W) | mm | Ø400 |
| | Max. loading capacity | kg | 120 |
| Stroke | X/Y/Z axis stroke | mm | 510/510/510 |
| | Distance from Spindle Center to Table Top | mm | 180-690 |
| | Distance from Spindle Nose to Table Center | mm | 50-560 |
| Spindle | Spindle taper | | HSK-A63 |
| | Spindle motor (50% ED) | kw | 26 |
| Feed | X/Y/Z axis rapid travers | m/min | 36 |
| | Cutting feedrate | mm/min | 1-20000 |
| | B axis min. indexing increment | deg | 0.001 |
| | B axis feed | rpm | 33 |
| ATC | Tool capacity | pc | 24/30 |
| | Tool shank | | HSK-A63 |
| | Max. tool length | mm | 300 |
| | Max. tool weight | kg | 7 |
| | Max. tool diameter (w/o adjacent tool) | mm | Ø89/Ø140 |
| Machine | L×W×H | mm | 3200×1700×2790 |
| | Weight | kg | 6500 |

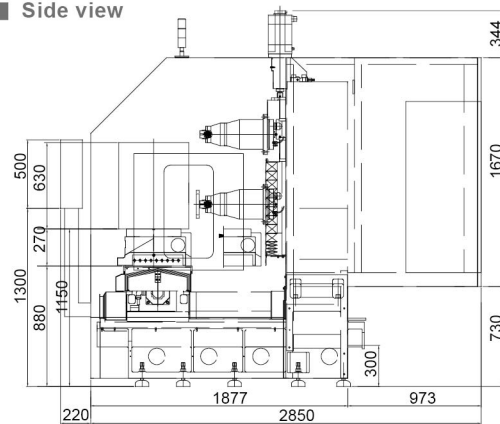
◎SPECIFICATIONS MAY BE CHANGED WITHOUT PRIOR NOTICE

Machine Dimensions

■ Front view



■ Side view



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• HEAD OFFICE
NO.3, LUKE 3rd. RD., LUZHU DISTRICT, KAOHSIUNG CITY, 82151, TAIWAN.
TEL : 886-7-9761589 FAX : 886-7-9761589/886-7-9761590
Website : <http://www.tongtai.com.tw>

• TAOYUAN OFFICE TEL : 886-3-4551399 FAX : 886-3-4559730

• TAICHUNG OFFICE TEL : 886-4-24720498 FAX : 886-4-24720680

• TONGTAI SEIKI U.S.A INC. TEL : 1-845-2675500 FAX : 1-845-2675546

• Tongtai Machine & Tool Japan Co., Ltd TEL : 81-4-71438355 FAX : 81-4-71438360

• EUROPE OFFICE TEL : 31-161-454639 FAX : 31-161-454768

• THAILAND OFFICE TEL : 66-2-7443440 FAX : 66-2-3986518

• INDONESIA OFFIC TEL : 62-21-45850521 FAX : 62-21-45840522

• MALAYSIA OFFICE TEL : 60-3-78456815 FAX : 60-3-78456851

• CHINA OFFICE
SHUZHOU TONG-YU MACHINE & TOOL CO., LTD.
TEL : 86-512-63430168 FAX : 86-512-63431622
E-mail : sales@tong-yu.com.cn

• WUHAN OFFICE TEL : 86-27-59409109 FAX : 86-27-59409110

• SHANGHAI OFFICE TEL : 86-21-24208138 FAX : 86-21-34073262

• CHONGQING OFFICE TEL : 86-23-67865925 FAX : 86-23-67867717

• GUANGZHOU OFFICE TEL : 86-755-27222119 FAX : 86-755-27222115

• TIANJIN OFFICE TEL : 86-22-24417640 FAX : 86-22-24416738